

# Classic Line 2



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# Safety instructions

**Make sure that the electrical supply components are according to the data label.**

**Make sure that the assembly is carried out:**

- by qualified personnel.
- in accordance with local codes.
- in accordance with local regulations.

**Make sure not to disassemble the bathtub during the installation procedure.**

**When the work is completed check that:**

- all details are assembled corresponding to the assembly instructions.
- all parts, which a user may come into contact with, are free from sharp edges.
- all hoses, pipes, and connections are intact and free from water leakage.
- all hoses and pipes are free from obstructions and moving parts.
- all system functions operate correctly

## Definitions in this manual



Warning means: Safety warning. Failure to understand and obey this warning may result in injury to you or to others.

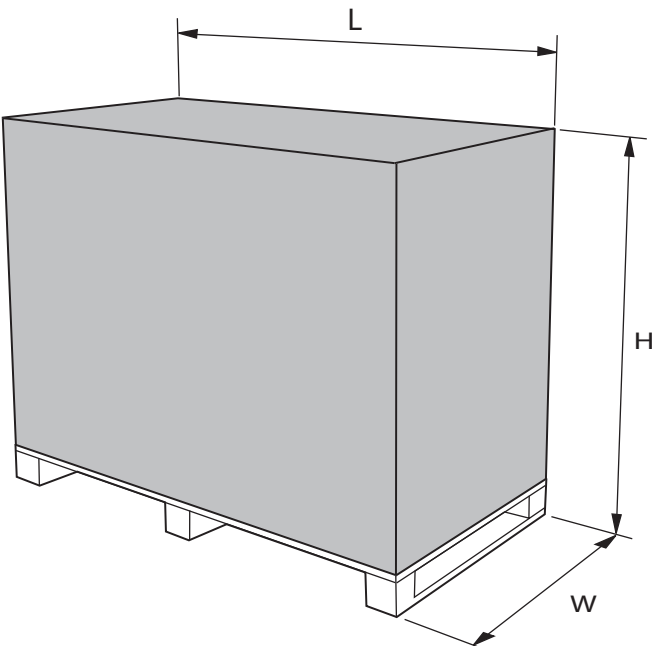
### CAUTION

Caution means: Failure to follow these instructions may cause damage to all or parts of the system or equipment.

### NOTE

Note means: This is important information for the correct use of this system or equipment.

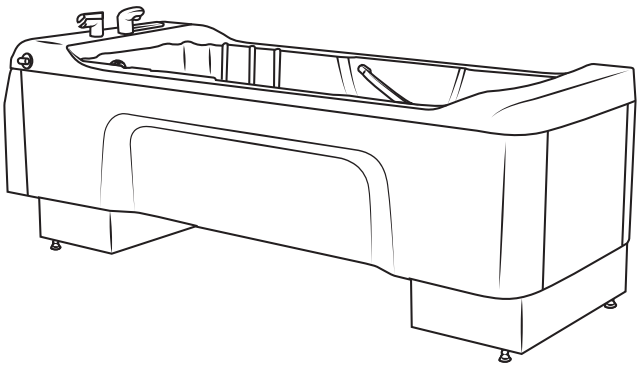
# Measurements and weights



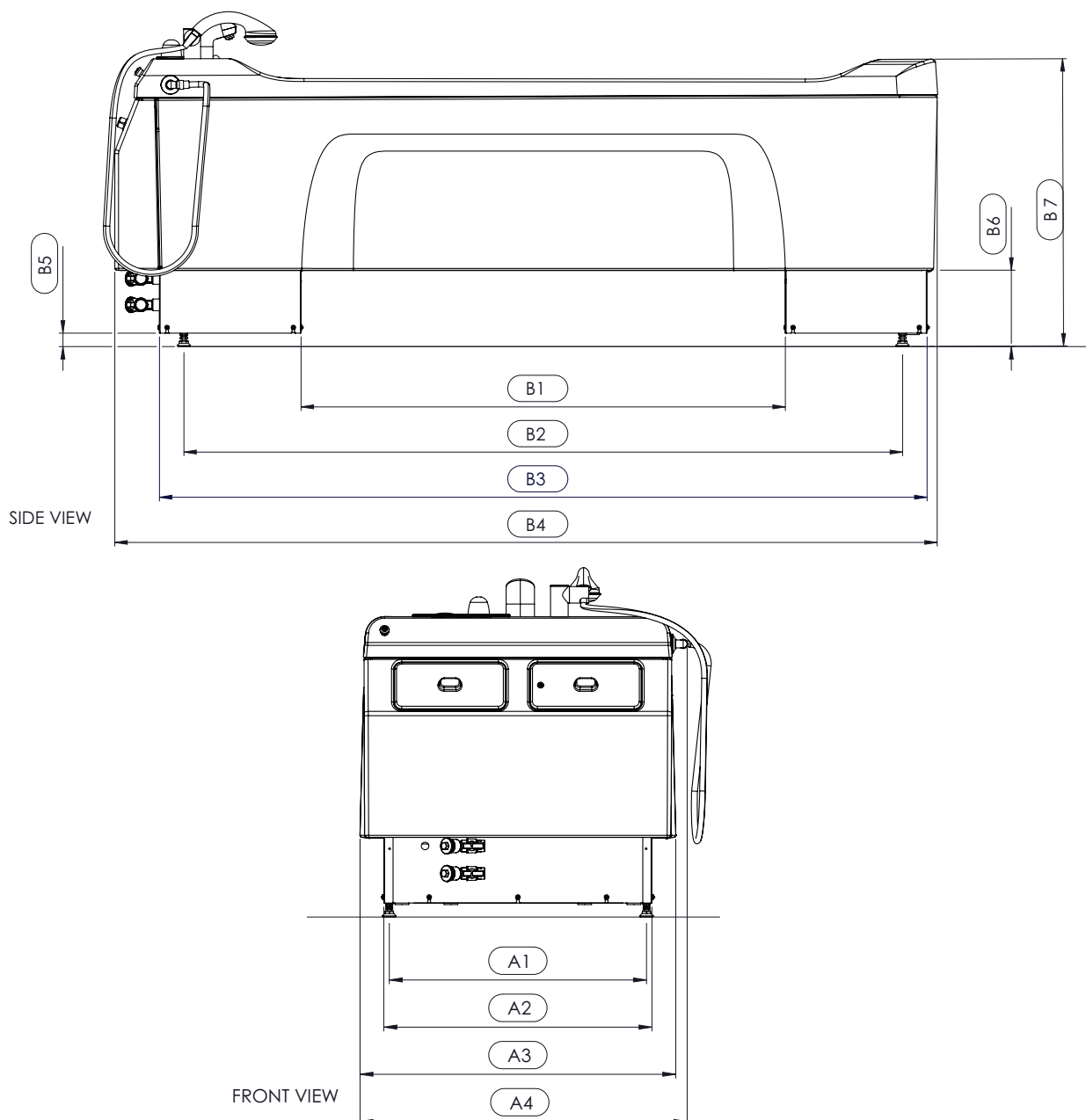
Classic Line 2 bathtub is delivered in one box.

MEASUREMENTS, BOX WITH CONTENTS	
L = Length	2230 mm (87 3/4 in)
H = Height	1059 mm (41 3/4 in)
W = Width	910 mm (35 3/4 in)

WEIGHT, BOX WITH CONTENTS	
Maximum weight	181 kg



WEIGHT CLASSIC LINE 2 BATHTUB	
Bathtub weight (excluding package)	141 kg (310.9 lb)
MEASUREMENT CLASSIC LINE 2 BATHTUB	
Bathtub width	780 mm (31 in)
Bathtub length	2185 mm (86 in)
Maximum height from floor to rim	1030 ± 10 mm (40.1/2 in)
Minimum height from floor to rim	730 ± 10 mm (29 in)



## FRONT VIEW

Width between feet	A1	655 mm
Width between lower covers	A2	685 mm
Max width between upper covers	A3	805 mm
Max width of bathtub	A4	825 mm

## SIDE VIEW

Width clearance, mid section	B1	1285 mm
Length between feet	B2	1910 mm
Length between lower covers	B3	2040 mm
Max length of bathtub	B4	2185 mm
Foot adjustment	B5	40-55 mm
Height clearance, mid section	B6	220–520* mm
Height from floor to highest rim	B7	785–1085* mm

\* Height dimensions (B6, B7) have been measured of foot height B5 = 50mm.

If B5 has another value, then recalculate all height measurements according to the actuator stroke.

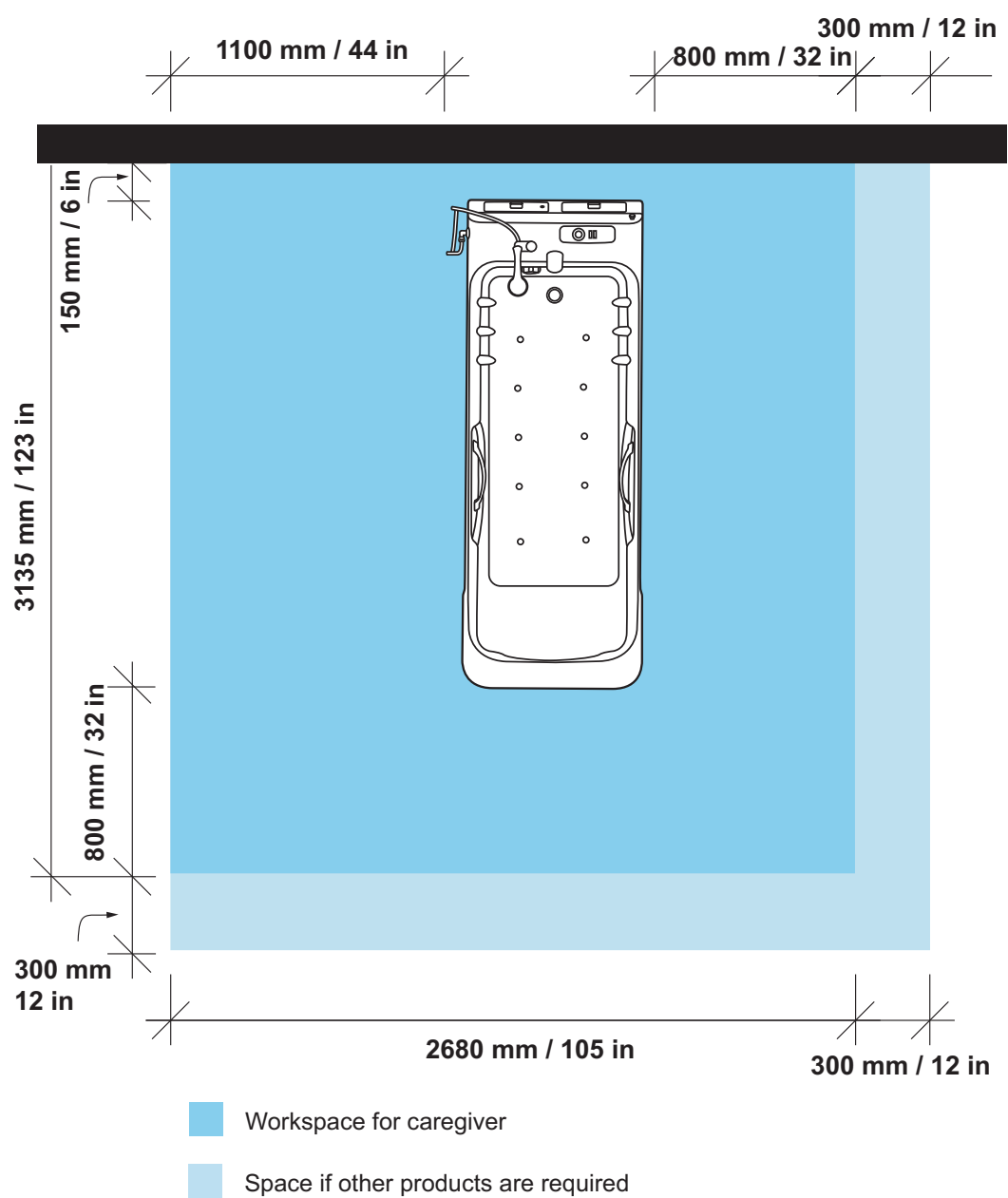
# Space requirements

## Space requirements around the bathtub

The Classic Line 2 bathtub must always be installed according to the recommended space requirements, this to provide optimal working conditions for caregiver and patient. Make sure to order the requested parts depending on your setup.

**NOTE**  
Space for furniture and other personal items are not included in these measurements.

**NOTE**  
These dimensions are approximate and unless otherwise stated, should be treated as minimum requirements.



# Unpacking and assembly

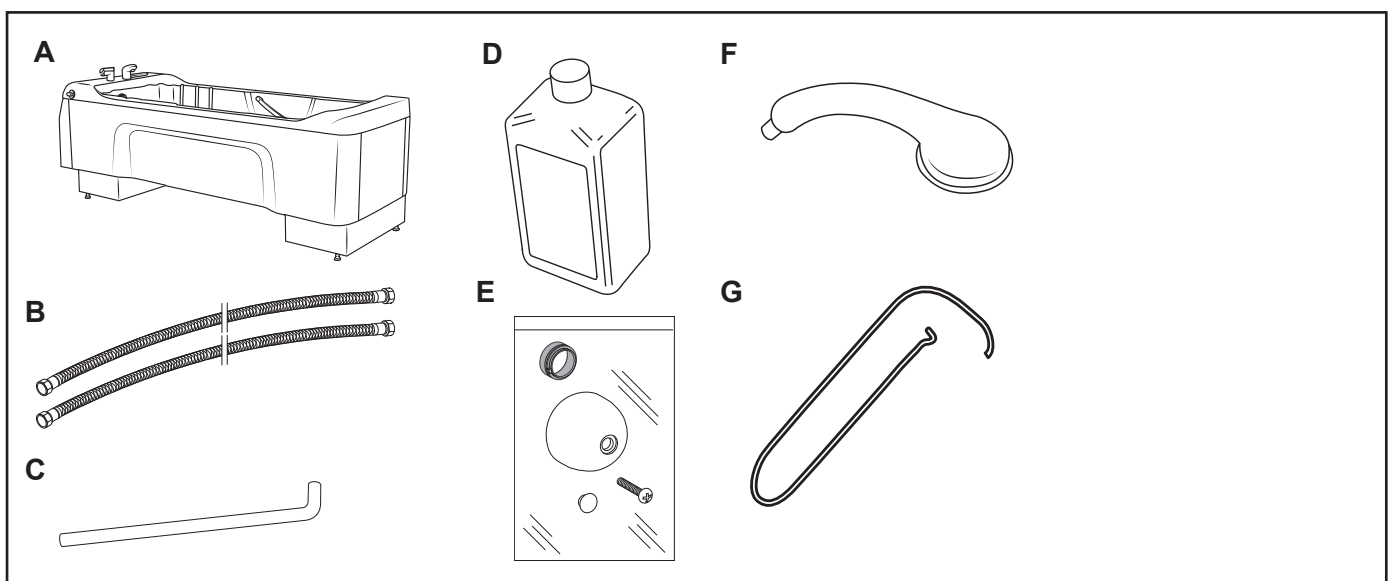
## Preparations

1. Remove the wooden lid
2. Remove the box covering the bathtub

### CAUTION

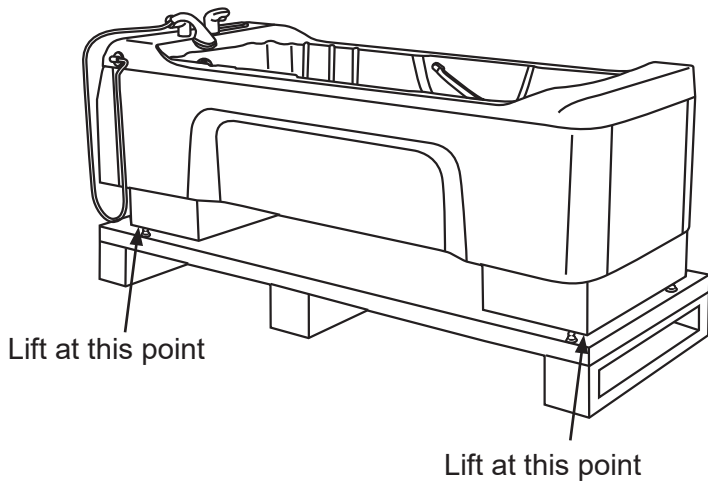
To avoid equipment damage when unpacking of this product, always make sure that **ALL** staples are fully removed when removing the outer cover. This will prevent damage to the laminate surface.

## Included in the box

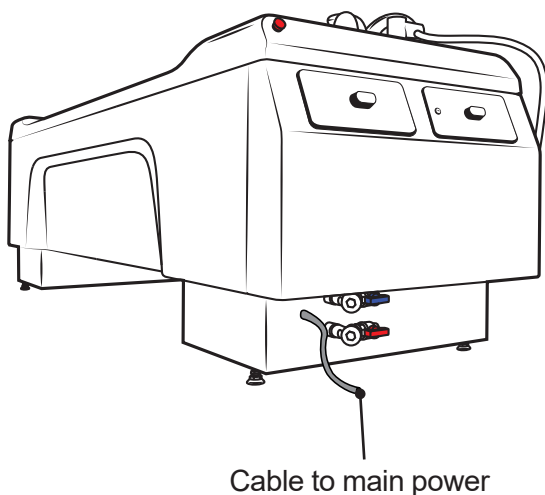


- A. Bathtub
- B. Water hoses 1200 mm  
Article #6270395 - hot water and cold water
- C. Drain pipe
- D. Bottle with disinfectant (optional)
- E. Knob assembly kit
- F. Shower handle
- G. Shower hose
- H. Drainage plug (not pictured)
- I. 2 keys for disinfection lid (not pictured)

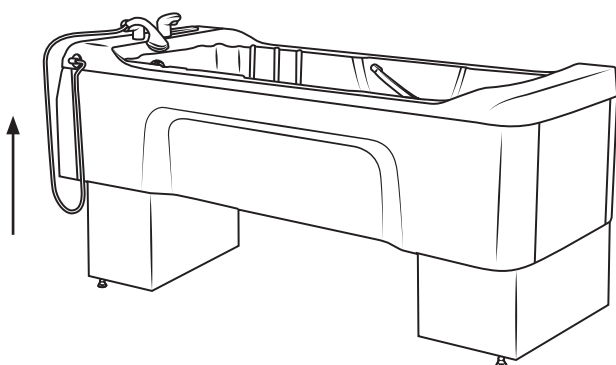




**Fig. 1**



**Fig. 2**



**Fig. 3**

### Before initial positioning (4 Steps)

Prior to moving the bathtub into its final position, check:

- Water service, stop and mixing valves, lines, spout etc. See chapter “Water installation” on page 15”.
- House drain system ready for hook-up. See chapter “Drain installation” on page 13.
- Provision is made for electrical service to interior control box. See chapter “Electrical installation” on page 10.



#### **WARNING**

**To avoid having fingers pinched, observe that the upper part of the bathtub can move against the lower part.**



#### **WARNING**

**To avoid injury, before lifting Classic Line 2 make sure to check the weight so that it is in accordance with local codes.**

1. Remove the bathtub from the pallet. Lift from underneath the white cross beam running between the feet, at both the head end and the foot end of the bathtub, see Fig. 1. The upper part of the bathtub is not fixed to the lower part of the bathtub.
2. Move the bathtub to its intended place.
3. Temporarily connect Classic Line 2 bathtub mains cable to the mains power. See Fig 2. See chapter “Electrical installation” on page 10.
4. Raise the bathtub to its highest position. Disconnect the mains cable from the mains power. See Fig. 3.

#### **NOTE**

**Connect the bathtub mains cable to the mains power after the water installation and the drain installation are completed.**

# Electrical installation



## **WARNING**

All plumbing and electrical work must be carried out by qualified personnel according to regulations and local codes.



## **WARNING**

To avoid risk of electrical shock, this equipment must only be connected to a supply mains with protective earth.



## **WARNING**

The unit must be continuously powered and connected to an electrical power disconnection device and to separate fuse with ground fault interrupter in accordance with local codes and regulations.



## **WARNING**

The product must be protected by a ground fault circuit interrupter (not supplied).



## **WARNING**

Check that the electrical supply corresponds with the information on the data label.



## **WARNING**

The unit must be continuously powered and connected to an electrical power disconnection device and to separate fuse with ground fault interrupter in accordance with local codes and regulations.



## **WARNING**

The mains connection cable shall be adequately provided with additional mechanical protection both on the distance over/on the floor and on the wall.



## **WARNING**

The mains connection cable shall be protected against being run over by equipment with castors.



## **WARNING**

The mains connection cable shall be provided with adequate strain relief.



## **WARNING**

The mains connection cable type shall be selected so that it can withstand the heat, humidity and chemical load that can be expected in the location.

## ELECTRICAL INSTALLATION DATA

Market	Voltage	Frequency	Mains supply fuse External fuses	Max Power Consumption	RCD
Europe	230V single phase AC	50 Hz	10A	1000VA	30mA

## MAINS DISCONNECTION DEVICE

Permanently installed in wall. Visible and accessible at all times

Mains transient voltage	4 kV*
Creepage distance	3 mm*
Air clearance	1.8 mm*
Direction of movement	Up and down, right and left, clockwise and counterclockwise

\* If local regulations are higher, then they have to be met.

### IMPORTANT:

The unit/s must be connected to a surface fused connection (minimum IPX4 rating), 10 amp supply of 230 volts AC50Hz single phase supply and meeting EN 60601-1 the safety standard for medical electrical equipment.

The power supply shall be through a RCD (Residual Current Device) not exceeding 30mA in compliance with IEE Regulations for electrical equipment in bathrooms.

Alternatively the power supply may be through a RCBO (Residual Current operated circuitbreaker with integral over current protection).

See overleaf for further information

### NOTE

The surface fused connection unit of the fixed wiring installation must have the appropriate earth bonding installed and be positioned in ZONE 1 or 2 (see figure on the next page, position C) according to IEE Regulations.

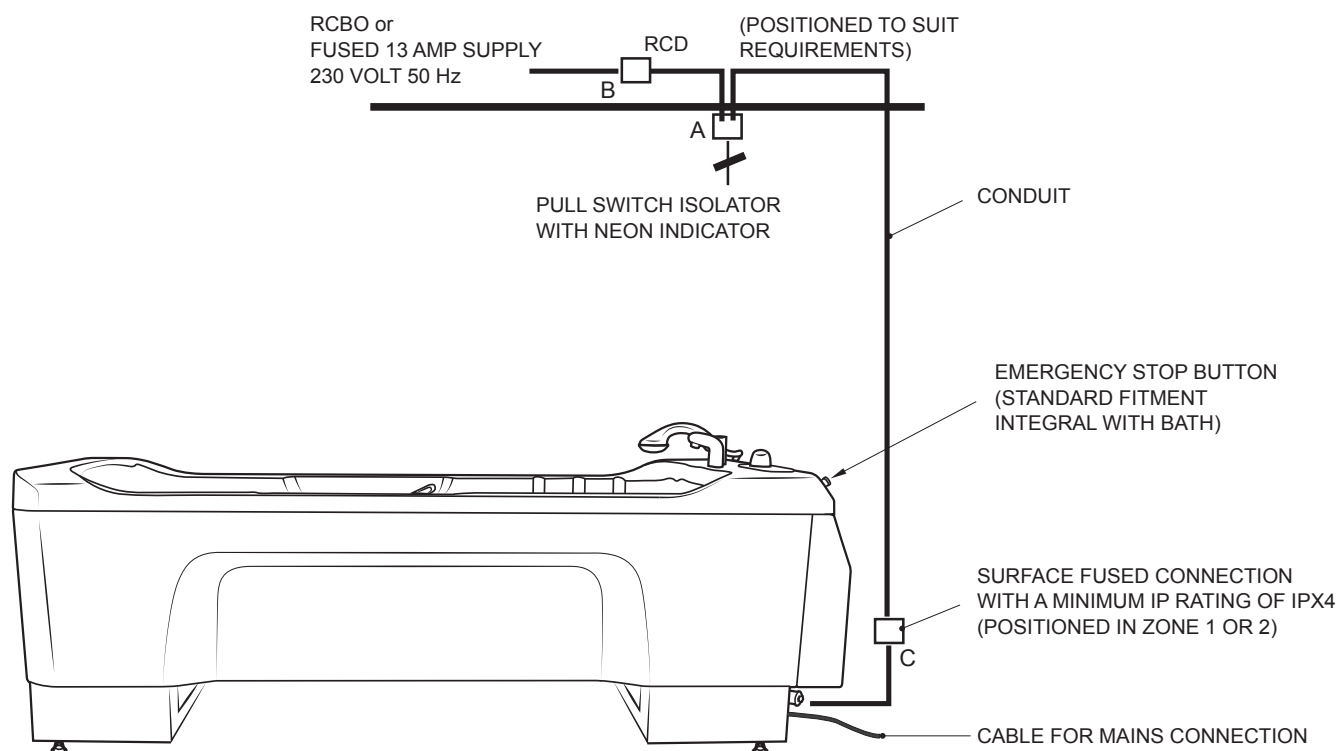
### NOTE

Supplementary earth bonding will be supplied via connecting the appliance by the flex to the earth terminal in the unit according to IEE Regulation 544.2.5 from BS7671:2008.

### IMPORTANT:

It is the responsibility of the customer to provide the correct certificated connection for the Arjo engineer to connect the unit.

If a booster Pump assembly is installed, the base plate on which the pump assembly is mounted must be earthed.



**Electrical fittings to be supplied by customer are:**

- A. Ceiling mounted pull switch isolator with indicator (Double Pole with 3 mm air gap) to BS EN 60669-1, (was BS 3676).
- B. RCD (Residual Current Device) not exceeding 30mA to BS EN 61008-1 in compliance with IEE Regulations for electrical equipment in bathrooms. Alternatively a RCBO (Residual current operated circuit breaker with integral over current protection) to BSEN 61009-1 may be used. To help in choosing a suitable device the Power consumption of the bathtub is 1000VA and at initial switch on the bathtub draws a peak current of 10A for a duration of 130 milliseconds. When fitting a RCBO, to avoid nuisance tripping it may be necessary to fit a 10A 30mA unit. 10A surface fused connection unit with a minimum IP rating of IPX4 in compliance with IEE Regulations for electrical equipment in bathrooms. A 5A fuse should be fitted.
- C. 10A surface fused connection unit with a minimum IP rating of IPX4 in compliance with IEE Regulations for electrical equipment in bathrooms. A 5A fuse should be fitted.  
If there is a requirement for a Booster Pump or a Multi Clean disinfection module then a separate 10A surface fused connection should be provided for each unit. In both instances a 5A fuse should be fitted.

Refer to Arjo Technical Support in further detail is required.

# Drain installation

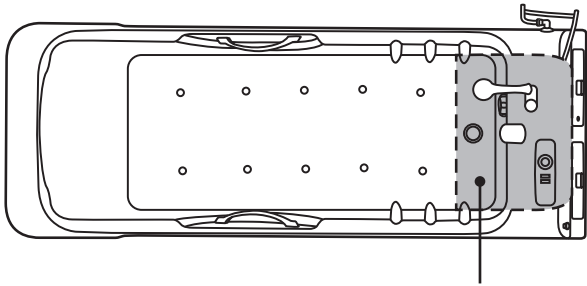


Fig. 4

Recommended area  
for floor sink drain.

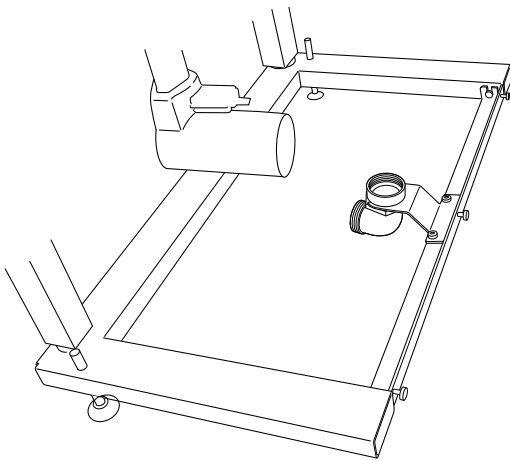


Fig. 5

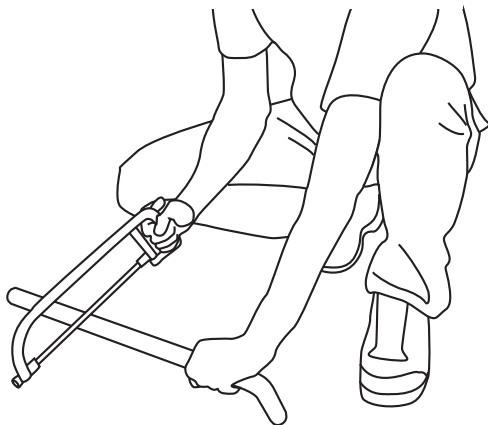


Fig. 6

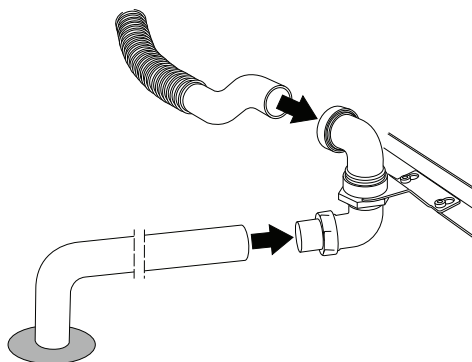


Fig. 7

## DRAINAGE REQUIREMENTS

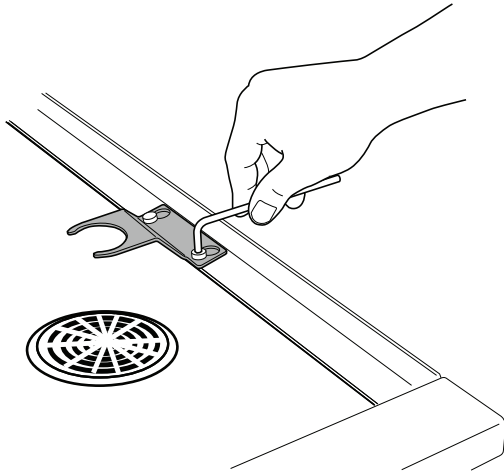
The bathtub must be connected to a drainage. Use an air gap bracket, if needed.

Connections must be done in accordance with local regulations.

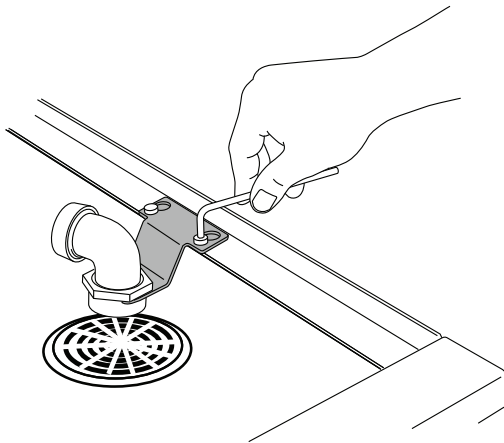
## Drain installation alternatives

### Option 1

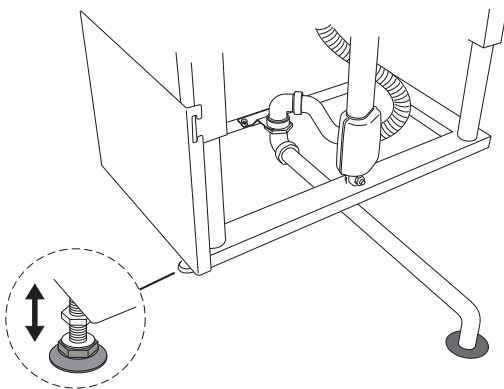
1. Cut the drain pipe to a suitable length according to the floor drain. See Fig. 5 and 6. Install an air gap bracket, if needed. Remove the drain trap if not needed.
2. Insert both drain pipes to the water trap. See Fig. 7.



**Fig. 8**



**Fig. 9**



**Fig. 10**

## Option 2

If the water trap is placed directly over the floor drain, the installation can be done as shown in order to shorten the distance between the water trap and the floor drain. See Fig. 8 and 9.

1. Remove the water trap. Remove the two screws holding the drain bracket and turn it upside down. See Fig. 8.
2. Screw the water trap in place. See Fig. 9.

If the drain pipe is to be mounted under the bathtub chassis, turn the nut on each foot to raise the bathtub chassis. See Fig. 10.

# Water installation

## NOTE

Connection hose 1200 mm, 6270395, for both hot water and cold water

## NOTE

Flush the connection hoses prior to connecting to the inlet valve of the bathtub.

### WATER SUPPLY REQUIREMENT

Max. static pressure	6 bar (600 kPa, 87 psi)
Min. dynamic pressure	1 bar (100 kPa, 15 psi)
Min. flow/supply pipe	25 l/min (5.5 gal/min) 50 l/min CW + HW (11 gal/min CW + HW)
Cold water temperature	8–20°C (46–68°F)
Hot water temperature	60–80°C (140–176°F)
The system is designed for maximum 80°C	

### WATER CONNECTION REQUIREMENT

Cold/Hot water connection from wall	3/4" B.S.P Male
Connect with shut off valves between unit and supply net, minimum through Ø 16 mm	

## Guidance for correct installation of water hose

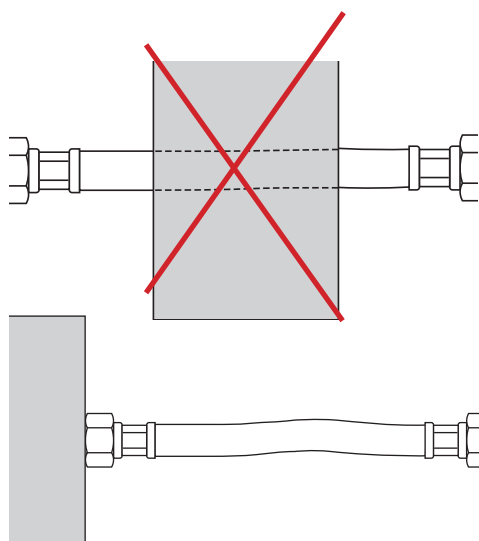
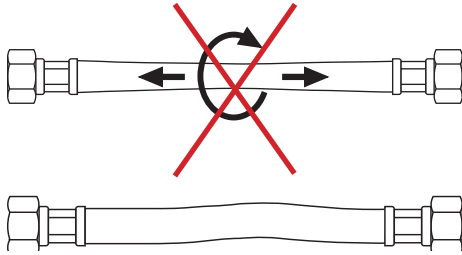


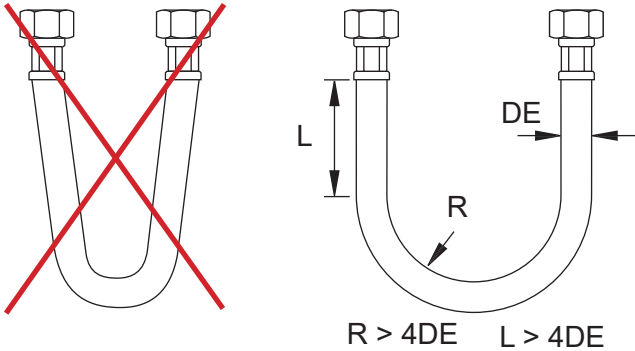
Fig. 11

## IMPORTANT

- The water hoses must be installed within sight.
- They must not be walled up, installed in narrow tunnels or in places where they cannot be reached and inspected.
- The water hoses must not be insulated or covered with insulating material. See Fig. 11.



**Fig. 12**



**Fig. 13**

## IMPORTANT

- Do not install water hoses in tension or in torsion. See Fig. 12.
- Do not install water hoses with bending radius (R) less than those quoted in the illustration. See Fig. 13:

## Water Supply

The water supply can be arranged according to two main alternatives.

**Option 1:** Water connection from floor

**Option 2:** Water connection from wall.

### How to connect hoses (5 steps)

1. Move and raise the bath so that the water inlets can be reached and connected.
2. Connect the water hoses to the water outlets in the wall or in the floor.

3.

#### NOTE

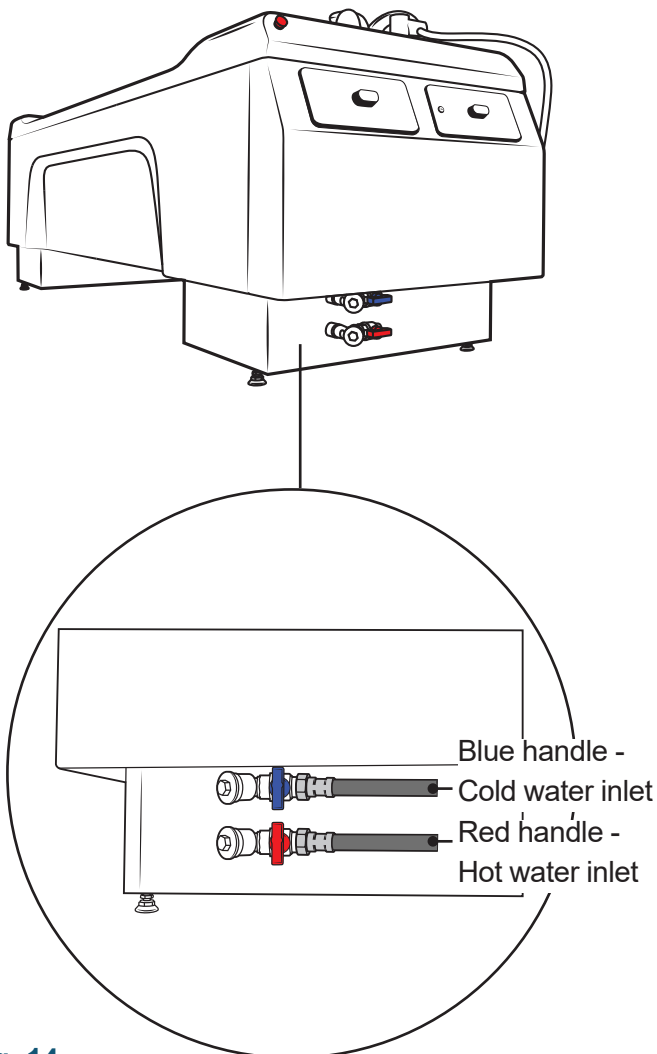
**Flush the connection hoses prior to connecting to the inlet valve of the bathtub.**

#### NOTE

**When tightening the nut on the water hose always counter tighten on the inlet valve nut to avoid bending the sheet metal around the inlet valve.**

Turn the handles to the closed position (vertical) then connect the other end of the hot water hose to the hot bathtub inlet (red handle) and other end of the cold water hose to the cold bathtub inlet (blue handle). See Fig. 14.

4. Turn the handles to the open position (horizontal).
5. Push Classic Line 2 bathtub back into place.



**Fig. 14**



### **Air in the MPA pump**

Due to the possibility of air in the MPA pump 6316295, after connecting the bathtub, perform the venting the following way:

1. Unscrew the vent plug and let the water flow out.
2. After the water has been drained, close the cap and let the pump run for a few minutes.
3. In a situation where the pump will still have air in it - repeat the whole operation.

If the pump is not working or the pump's fuse has blown - perform manual start-up through the service hole (located at the back of the pump - radiator). Use a flat-head screwdriver.

# Calibration of the thermostat mixer

## WARNING

Failure to calibrate the thermostat mixer can lead to a scalding incident with possible injuries.

## WARNING

Make sure that the HOT water supply has a stable temperature and represents the maximum hot water temperature available before the calibration procedure starts.

## NOTE

Always use a calibrated thermometer to check water temperatures against the panel display value.

## NOTE

Remember to calibrate the thermostatic mixer after every installation.

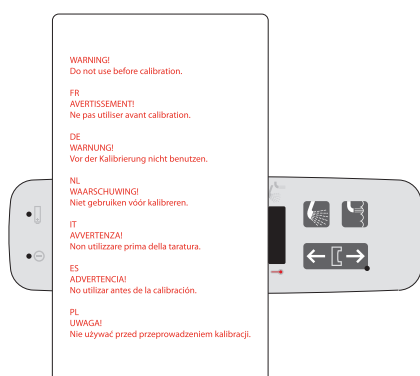


Fig. 15

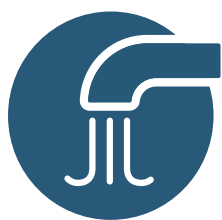


Fig. 16

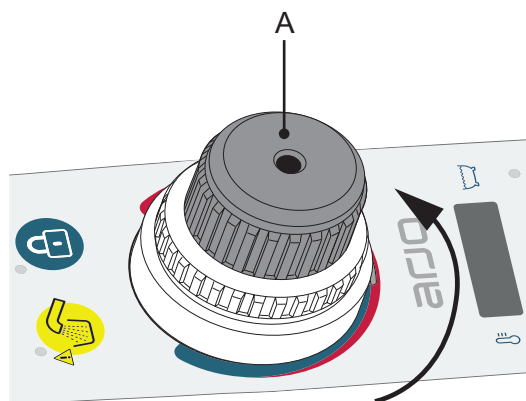


Fig. 17

## Calibration

(21 steps)

### NOTE

Calibration is to be done after the installation is completed and the mains power is connected.

1. Remove the calibration label fastened on the control panel. See Fig. 15.
2. Press the Bathtub filling ON/OFF button to start filling. See Fig.16.

3.

### NOTE

Water temperature above 45°C will activate the scalding protection.

### NOTE

Keep in mind that a fill water temperature of 43°C will result in a maximum shower temperature around 40°C.

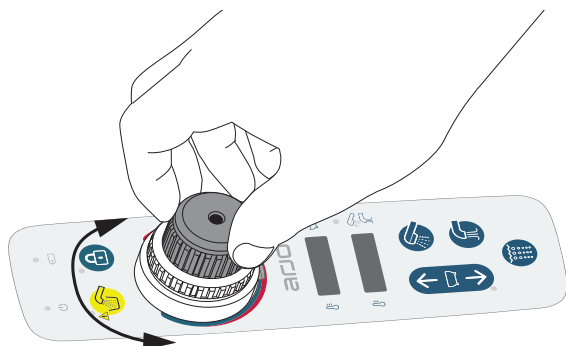
Turn the Calibration knob (A) **gradually** counter clockwise and wait for the temperature display to read 43–44°C. See Fig. 17.

4. Measure the temperature with an external thermometer. Use only a calibrated external thermometer with an accuracy of  $\pm 0.5^\circ\text{C}$ .
5. Leave the water running for 30 seconds while measuring the water temperature to make sure the temperature is stable.

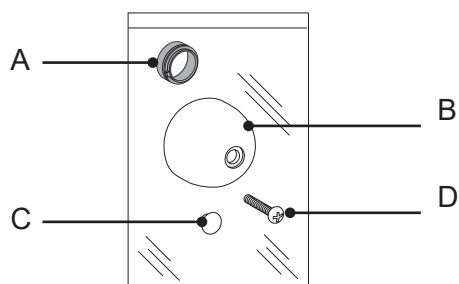
*Continue with the steps on the next page*



**Fig. 18**



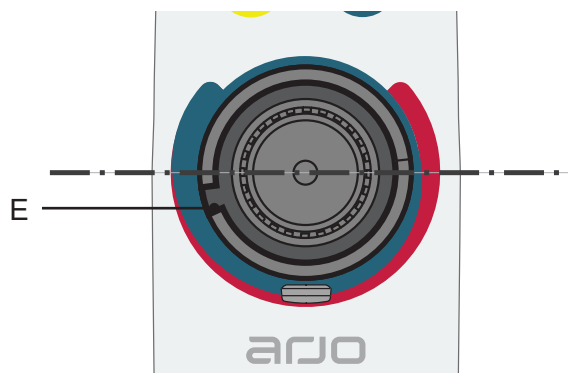
**Fig. 19**



**Fig. 20**



**Fig. 21**



**Fig. 22**

6. Press the Bathtub filling ON/OFF button to stop filling.
7. Press the Shower ON/OFF button to start the shower. See Fig. 18.
8. Measure the shower water temperature with an external thermometer. Use only an calibrated external thermometer with an accuracy of  $\pm 0.5^{\circ}\text{C}$ . Make sure the water temperature reaches  $40\text{--}41^{\circ}\text{C}$ .
9. Adjust the shower water temperature, if needed, by turning the Calibration knob counter-clockwise to raise the temperature or clockwise to lower the temperature. See Fig. 19.
10. Press the Shower ON/OFF button to turn off the shower when the temperature has reached  $40\text{--}41^{\circ}\text{C}$  according to the external thermometer.
11. Find the assembly kit. See Fig. 20.
  - A - Black stop ring
  - B - Water temperature settings knob
  - C - Plug
  - D - Screw
12. From the assembly kit, take out the black stop ring (A), see Fig. 20, from the bag.
13. Attach the black stop ring to the calibration knob. See Fig. 21.
14. Make sure the stop peg (E) is positioned according to the illustration, see Fig. 22. The stop peg should be positioned right under the indicated center line marking.
15. From the assembly kit take out the Water temperature settings knob (B). See Fig. 20.

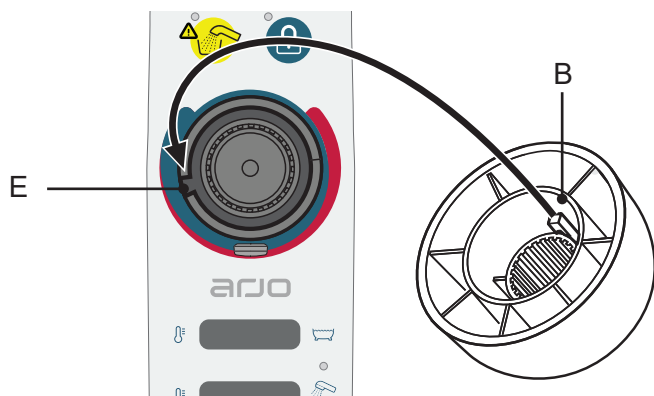


Fig. 23

16. Push the Water temperature settings knob onto the Calibration knob.
17. Make sure the stop peg on the under side of the Water temperature settings knob (B) is placed right above the stop peg (E) on the black stop ring, see Fig. 23.

**NOTE**

**This prevents the Water temperature settings knob from turning counter clockwise past the end of the set maximum hot water temperature.**

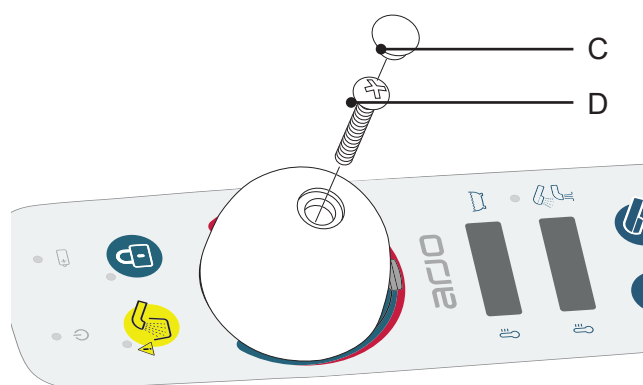


Fig. 24

18. Turn the Water temperature settings knob to cold and then back to maximum hot.
19. Press the Bathtub filling ON/OFF button and check that the set temperature value doesn't exceed 44°C. Reposition the black stop ring, if needed.
20. Press the Bathtub filling ON/OFF button to turn off the water.
21. From the assembly kit take out the screw (D) and the plug (C). Tighten the Water temperature settings knob with the screw and cover the screw with the plug. See Fig. 24.

# Connecting the disinfectant bottle

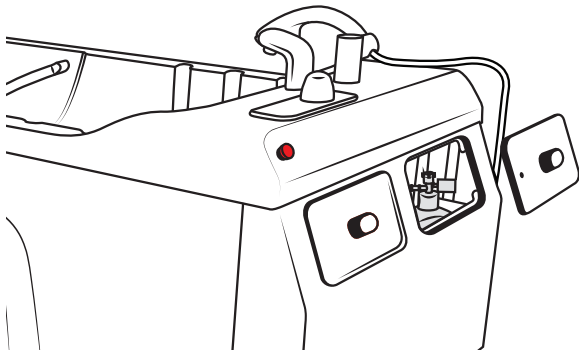


Fig. 25

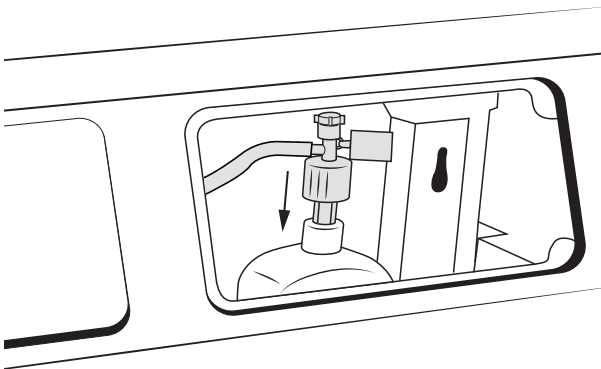


Fig. 26



Fig. 27

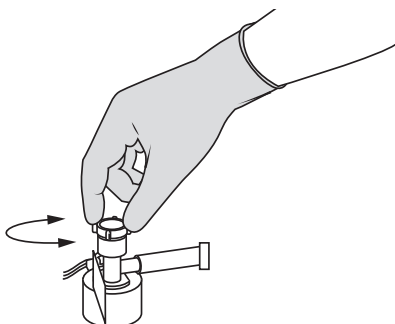


Fig. 28



## WARNING

Do not refill the disinfectant bottle due to danger of mixing different chemicals.

### (11 steps)

1. Put on protective gloves and glasses.
2. Unlock and remove the disinfection cover. See Fig. 25.
3. Place the disinfectant bottle inside the compartment.
4. Remove the bottle suction cap.
5. Attach the disinfectant suction part to the disinfectant bottle. See Fig. 26.
6. Set the temperature control as low as possible turning clockwise.
7. Remove the spray handle cover. See Fig. 27.
8. Take the disinfection spray handle and aim it into the bathtub.
9. Spray disinfectant into the bathtub while keeping an eye on the flow meter. Make sure the mixing ratio is set to the recommended value, see Fig 27.
  - Mixing ratio: Arjo Clean (50).
10. If necessary adjust the mixing ratio. See Fig. 28.
11. Put the spray handle back after use and put the covers back and lock.

# Technical specifications

GENERAL	
Maximum patient weight	182 kg (400 lb)
SWL Safe working load (resident + water)	415 kg (915 lb)
Bathtub width	780 mm (31 in)
Bathtub length	2185 mm (86 in)
Bathtub weight (excluding package)	141 kg (310.9 lb)
Package weight	40 kg (88.2 lb)
Maximum height from tub to rim	1030 ± 10 mm (40.1/2 in)
Minimum height from tub to rim	730 ± 10 mm (29 in)

MAINS SUPPLY	
Voltage	230 V
Frequency	50 Hz
Fuse	10 A
Number of phases	Single phase AC
Protective earth	Yes
Power consumption	1000 VA

LIFTING SPEED AND TIME	
Lifting speed bathtub - No load	11 mm/s
Lifting speed bathtub - Max load	7.5 mm/s
Lowering speed bathtub - No load	10 mm/s
Lowering speed bathtub - Max load	11 mm/s
Lifting time bathtub - No load	28 ± 2 s
Lifting time bathtub - Max load	40 ± 2 s
Lowering time bathtub - No load	30 ± 2 s
Lowering time bathtub - Max load	28 ± 2 s

FLOOR	
Floor load	446 kg/m <sup>2</sup>
Floor pressure	2,15 N/mm <sup>2</sup>
Floor slip resistance according to DIN 51097	Group B (>18 deg)
Max. floor slope	1.15°

OPERATING FORCE	
Push buttons (Control Panel)	3 ± 1 N
Emergency stop	10 ± 1 N

IP CLASSIFICATION	
Degree of protection class according to IEC 60529: lift (Hi-Lo)	IPX4

FUSE CONTROL BOX	
Fuse	6.3 A
WATER	
Water content up to overflow level	300 l
Water content up to auto fill level	180 l
Minimum temperature range filling	36 to 42 °C
Minimum temperature range shower and disinfection shower	25 to 40 °C
Thermometer display range	10 to 50 °C
Accuracy of thermometer	+/- 1 °C
Filling time up to overflow level, at 3 bar dynamic pressure, 80°C HW/8°C CW/ 38 °C in fill	7 min 40 sec
Filling time up to overflow level, at 1 bar dynamic pressure, 80°C HW/8°C CW/ 38 °C in fill	18 min 30 sec
Filling time up to auto fill level, at 3 bar dynamic pressure, 80°C HW/8°C CW/ 38 °C in fill	4 min 40 sec
Filling time up to auto fill level, at 1 bar dynamic pressure, 80°C HW/8°C CW/ 38 °C in fill	11 min
WATER SUPPLY	
<b>Water Supply</b>	
Position (Floor, Wall)	Both
<b>Drain</b>	
Minimum drainage capacity	100 l/min
<b>Cold water</b>	
Connection	¾" B.S.P female
Upper limit static pressure	6 bar
Recommended dynamic pressure	3 bar
Lower limit dynamic pressure	1 bar
Lower limit temperature	2°C
Upper limit temperature	20°C
<b>Hot water</b>	
Connection	¾" B.S.P female
Upper limit static pressure	6 bar
Recommended Dynamic Pressure	3 bar
Lower limit Dynamic Pressure	1 bar
Lower limit temperature	60°C
Upper limit temperature	80°C
<b>Physical chemical demands</b>	
pH range	pH 7.5 to pH 9
Conductivity (Min.)	More than 80 µS/m
Chloride (Max.)	Less than 250 mg/L
Hardness	Less than 20 °dH
DUTY CYCLE	
Max. duty cycle, lift actuator bathtub	10 % (2 min ON, 18 min OFF)
Max duty cycle, Air Spa	50 % (15 min ON, 15 min OFF)

OPERATING CONDITIONS	
Air Humidity	30 to 95%
Usage Temperature Range (Ambient)	+5°C (41°F) to +35°C (95°F)
Atmospheric Pressure	800 hPa to 1060 hPa
TRANSPORT CONDITIONS	
Air Humidity	10% to 80% at 20 °C (68°F)
Usage Temperature Range (Ambient)	-20°C (-4°F) to +70°C (158°F)
Atmospheric Pressure	500 hPa to 1100 hPa
STORAGE CONDITIONS	
Air Humidity	10% to 80% at 20 °C (68°F)
Usage Temperature Range (Ambient)	-20°C (-4°F) to +70°C (158°F)
Atmospheric Pressure	500 hPa to 1100 hPa



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